

This listing of claims will replace all prior versions and listings of claims in the application.

**Listing of Claims**

1.–125. (Cancelled)

126. (Previously presented) A semiconductor structure comprising:

a layer structure comprising a uniform etch-stop layer, the etch-stop layer comprising a semiconductor material and having a doping level below  $10^{18}$  atoms/cm<sup>3</sup>, and a substantially relaxed layer,

wherein the relaxed layer is graded.

127. (Previously presented) The semiconductor structure of claim 126, wherein the relaxed layer comprises Si<sub>1-x</sub>Ge<sub>x</sub>.

128. (Previously presented) A semiconductor structure comprising:

a layer structure comprising a uniform etch-stop layer, the etch-stop layer comprising a semiconductor material and having a doping level below  $10^{18}$  atoms/cm<sup>3</sup>, and a substantially relaxed layer comprising Si<sub>1-x</sub>Ge<sub>x</sub>,

wherein the relaxed layer is graded and  $x < 0.2$ .

129. (Previously presented) A semiconductor structure comprising:

a layer structure comprising a uniform etch-stop layer having a doping level below  $10^{18}$  atoms/cm<sup>3</sup> and a substantially relaxed layer,

wherein the uniform etch-stop layer comprises substantially relaxed Si<sub>1-y</sub>Ge<sub>y</sub>,  $y > 0.19$ , and the relaxed layer is graded.

130.–132. (Cancelled)

133. (Previously presented) A semiconductor structure comprising:

a layer structure including a uniform etch-stop layer having a doping level below  $10^{18}$  atoms/cm<sup>3</sup>,

wherein the layer structure comprises a substantially relaxed layer disposed under the uniform etch-stop layer and a first strained layer disposed over the uniform etch-stop layer.

134. (Previously presented) The semiconductor structure of claim 133, wherein the first strained layer comprises  $\text{Si}_{1-z}\text{Ge}_z$  and  $0 \leq z < 1$ .

135.–139. (Cancelled)

140. (Previously presented) A semiconductor structure, comprising  
a layer structure including a strained  $\text{Si}_{1-z}\text{Ge}_z$  layer, and  
a handle wafer comprising an insulator, the layer structure being bonded to the handle wafer,  
wherein  $0 \leq z < 1$ , the layer structure includes a substantially relaxed uniform etch-stop layer disposed over a substantially relaxed layer comprising graded  $\text{Si}_{1-x}\text{Ge}_x$ , the strained  $\text{Si}_{1-z}\text{Ge}_z$  layer is disposed over the uniform etch-stop layer, and the uniform etch-stop layer has a relative etch rate which is less than approximately the relative etch rate of Si doped with  $7 \times 10^{19}$  boron atoms/cm<sup>3</sup>.

141. (Previously presented) A semiconductor structure comprising:  
a layer structure including a strained  $\text{Si}_{1-z}\text{Ge}_z$  layer;  
a handle wafer comprising an insulator, the layer structure being bonded to the handle wafer; and  
an insulator layer disposed over the layer structure,  
wherein  $0 \leq z < 1$ , the layer structure includes a substantially relaxed uniform etch-stop layer disposed over a substantially relaxed layer, the strained  $\text{Si}_{1-z}\text{Ge}_z$  layer is disposed over the uniform etch-stop layer, and the uniform etch-stop layer has a relative etch rate which is less than approximately the relative etch rate of Si doped with  $7 \times 10^{19}$  boron atoms/cm<sup>3</sup>.

142. (Previously presented) A semiconductor structure comprising:  
a layer structure including a strained  $\text{Si}_{1-z}\text{Ge}_z$  layer; and  
a handle wafer comprising an insulator, the layer structure being bonded to the handle wafer,  
wherein  $0 \leq z < 1$ , the layer structure comprises a substantially relaxed uniform etch-stop layer and substantially relaxed graded layer disposed over the substantially relaxed layer, the

strained  $\text{Si}_{1-z}\text{Ge}_z$  layer is disposed over the uniform etch-stop layer, and the uniform etch-stop layer has a relative etch rate which is less than approximately the relative etch rate of Si doped with  $7 \times 10^{19}$  boron atoms/cm<sup>3</sup>.

143. (Previously presented) The semiconductor structure of claim 142, wherein the substantially relaxed graded layer comprises  $\text{Si}_{1-x}\text{Ge}_x$ .

144.–158. (Cancelled)

159. (Previously presented) A semiconductor structure comprising:

- a first uniform etch-stop layer;

- a second etch-stop layer disposed over the uniform etch-stop layer;

- a substantially relaxed layer disposed over the second etch-stop layer;

- a substrate disposed over the relaxed layer; and

- an insulator layer disposed over the substantially relaxed layer, between the relaxed layer and the substrate,

wherein the first uniform etch-stop layer has a relative etch rate which is less than approximately the relative etch rate of Si doped with  $7 \times 10^{19}$  boron atoms/cm<sup>3</sup>.

160. (Previously presented) A semiconductor structure comprising:

- a first uniform etch-stop layer;

- a second etch-stop layer disposed over the uniform etch-stop layer;

- a substantially relaxed layer disposed over the second etch-stop layer; and

- a substantially relaxed graded layer,

wherein the first uniform etch-stop layer is disposed over the graded layer and the first uniform etch-stop layer has a relative etch rate which is less than approximately the relative etch rate of Si doped with  $7 \times 10^{19}$  boron atoms/cm<sup>3</sup>.

161. (Previously presented) The semiconductor structure of claim 160, wherein the substantially relaxed graded layer comprises  $\text{Si}_{1-x}\text{Ge}_x$ .

162. (Previously presented) The semiconductor structure of claim 160, further comprising:

a first substrate,

wherein the substantially relaxed graded layer is disposed on the first substrate.

163. (Previously presented) A method for forming a semiconductor structure, the method comprising:

forming a uniform etch-stop layer;

providing a handle wafer; and

bonding the uniform etch-stop layer directly to the handle wafer,

wherein said uniform etch-stop layer has a relative etch rate which is less than approximately the relative etch rate of Si doped with  $7 \times 10^{19}$  boron atoms/cm<sup>3</sup>.

164. (Previously presented) The method of claim 163, wherein the uniform etch-stop layer comprises substantially relaxed Si<sub>1-y</sub>Ge<sub>y</sub>.

165. (Previously presented) The method of claim 163, further comprising:

planarizing a surface of the uniform etch-stop layer prior to bonding.

166. (Previously presented) A method for forming a semiconductor structure, the method comprising:

forming a uniform etch-stop layer;

providing a handle wafer;

bonding the uniform etch-stop layer to the handle wafer; and

forming a substantially relaxed graded layer before forming the uniform etch-stop layer,

wherein the uniform etch-stop layer is formed over the substantially relaxed graded layer and said uniform etch-stop layer has a relative etch rate which is less than approximately the relative etch rate of Si doped with  $7 \times 10^{19}$  boron atoms/cm<sup>3</sup>.

167. (Previously presented) The method of claim 166, wherein the relaxed graded layer comprises Si<sub>1-x</sub>Ge<sub>x</sub>.

168. (Previously presented) The method of claim 166, further comprising:

releasing the etch-stop layer by removing at least a portion of the graded layer.

169. (Previously presented) The method of claim 166, wherein releasing the etch-stop layer comprises a wet etch.

170. (Previously presented) The method of claim 166, further comprising:  
providing a semiconductor substrate,  
wherein the substantially relaxed graded layer is formed over the semiconductor substrate.

171.–176. (Cancelled)

177. (Previously presented) A method for forming a semiconductor substrate, the method comprising:  
providing a first substrate;  
forming a layer structure over the first substrate by:  
forming a uniform etch-stop layer over the first substrate; and  
forming a strained layer over the uniform etch-stop layer; and  
releasing the strained layer by removing at least a portion of the uniform etch-stop layer,  
wherein the uniform etch-stop layer has a relative etch rate which is less than approximately the relative etch rate of Si doped with  $7 \times 10^{19}$  boron atoms/cm<sup>3</sup>.

178. (Previously presented) The method of claim 177, wherein releasing the strained layer comprises a wet etch.

179. (Previously presented) A method for forming a semiconductor structure, the method comprising:  
providing a first substrate; and  
forming a layer structure over the first substrate by:  
forming a substantially relaxed graded layer over the first substrate, and  
forming a uniform etch-stop layer over the graded layer, the uniform etch-stop layer comprising a semiconductor material and having a doping level below  $10^{18}$  atoms/cm<sup>3</sup>.

180. (Previously presented) The method of claim 179, wherein the graded layer comprises  $\text{Si}_{1-x}\text{Ge}_x$ .

181. (Previously presented) A method comprising:

providing a first substrate;

forming a layer structure over the first substrate by:

forming a substantially relaxed graded layer over the first substrate;

forming a uniform etch-stop layer over the graded layer;

forming a strained layer over the uniform etch-stop layer; and

releasing the strained layer by removing at least a portion of the graded layer and at least a portion of the uniform etch-stop layer,

wherein the uniform etch-stop layer has a relative etch rate which is less than approximately the relative etch rate of Si doped with  $7 \times 10^{19}$  boron atoms/cm<sup>3</sup>.

182. (Previously presented) The method of claim 181, wherein releasing the strained layer comprises a wet etch.

183.–187. (Cancelled)

188. (Previously presented) A method for forming a semiconductor structure, the method comprising:

forming a layer structure by:

forming a uniform etch-stop layer; and

forming a strained  $\text{Si}_{1-z}\text{Ge}_z$  layer over the uniform etch-stop layer, and

bonding the layer structure to a handle wafer comprising an insulator; and

releasing the strained layer by removing at least a portion of the uniform etch-stop layer,

wherein  $0 \leq z < 1$  and the uniform etch-stop layer has a relative etch rate which is less than approximately the relative etch rate of Si doped with  $7 \times 10^{19}$  boron atoms/cm<sup>3</sup>.

189. (Previously presented) The method of claim 188, wherein releasing the strained layer comprises a wet etch.

190. (Previously presented) A method for forming a semiconductor structure, the method comprising:  
forming a layer structure by:  
    forming a substantially relaxed graded layer;  
    forming a uniform etch-stop layer over the substantially graded layer; and  
    forming a strained  $\text{Si}_{1-z}\text{Ge}_z$  layer over the uniform etch-stop layer, and  
bonding the layer structure to a handle wafer comprising an insulator,  
wherein  $0 \leq z < 1$  and the uniform etch-stop layer has a relative etch rate which is less than approximately the relative etch rate of Si doped with  $7 \times 10^{19}$  boron atoms/cm<sup>3</sup>.

191. (Previously presented) The method of claim 190, wherein the relaxed graded layer comprises  $\text{Si}_{1-x}\text{Ge}_x$ .

192. (Previously presented) The method of claim 190, further comprising:  
    releasing the strained layer by removing at least a portion of the graded layer and at least a portion of the uniform etch-stop layer.

193. (Previously presented) The method of claim 192, wherein releasing the strained layer comprises a wet etch.

194. (Previously presented) The method of claim 190, further comprising:  
    forming an insulator layer over the layer structure.

195. (Previously presented) The method of claim 190, further comprising:  
    providing a substrate,  
    wherein the layer structure is formed over the substrate.

196. (Previously presented) The method of claim 195, further comprising:  
    releasing the strained layer by removing at least a portion of the substrate, at least a portion of the graded layer, and at least a portion of the uniform etch-stop layer.

197. (Previously presented) The method of claim 196, wherein releasing the strained layer comprises a wet etch.

198.–199. (Cancelled)

200. (Previously presented) A method for forming a semiconductor structure, the method comprising:

forming a strained etch-stop layer; and

forming a substantially relaxed  $\text{Si}_{1-w}\text{Ge}_w$  layer directly over and in contact with the etch-stop layer,

wherein  $w > 0$ , the etch-stop layer comprises  $\text{Si}_{1-z}\text{Ge}_z$ , and  $z = 0$ .

201.–203. (Cancelled)

204. (Previously presented) A method for forming a semiconductor structure, the method comprising:

forming a first uniform etch-stop layer;

forming a second etch-stop layer over the uniform etch-stop layer; and

forming a substantially relaxed layer over the second etch-stop layer,

wherein the first uniform etch-stop layer has a relative etch rate which is less than approximately the relative etch rate of Si doped with  $7 \times 10^{19}$  boron atoms/cm<sup>3</sup>, the second etch-stop layer comprises strained  $\text{Si}_{1-z}\text{Ge}_z$ , and  $z = 0$ .

205.–207. (Cancelled)

208. (Previously presented) A method for forming a semiconductor structure, the method comprising:

forming a first uniform etch-stop layer;

forming a second etch-stop layer over the uniform etch-stop layer;

forming a substantially relaxed layer over the second etch-stop layer;

bonding the substantially relaxed layer to a substrate comprising an insulator; and



releasing the second etch-stop layer by removing at least a portion of the first etch-stop layer,

wherein the first uniform etch-stop layer has a relative etch rate which is less than approximately the relative etch rate of Si doped with  $7 \times 10^{19}$  boron atoms/cm<sup>3</sup>.

209. (Previously presented) The method of claim 208, wherein releasing the second etch-stop layer comprises a wet etch.

210. (Previously presented) The method of claim 208, further comprising:

releasing the substantially relaxed layer by removing at least a portion of the second etch-stop layer.

211. (Previously presented) The method of claim 208, wherein releasing the substantially relaxed layer comprises a wet etch.

212. (Previously presented) A method for forming a semiconductor structure, the method comprising:

forming a first uniform etch-stop layer;

forming a second etch-stop layer over the uniform etch-stop layer; and

forming a substantially relaxed layer over the second etch-stop layer,

forming a substantially relaxed graded layer,

wherein the first uniform etch-stop layer has a relative etch rate which is less than approximately the relative etch rate of Si doped with  $7 \times 10^{19}$  boron atoms/cm<sup>3</sup>, and the first uniform etch-stop layer is formed on the graded layer.

213. (Previously presented) The method of claim 212, wherein the substantially relaxed graded layer comprises Si<sub>1-x</sub>Ge<sub>x</sub>.

214. (Previously presented) The method of claim 212, further comprising:

bonding the substantially relaxed layer to a substrate comprising an insulator.

215. (Previously presented) The method of claim 212, further comprising:

releasing the first etch-stop layer by removing at least a portion of the relaxed graded layer.

216. (Previously presented) The method of claim 215,  
wherein releasing the first etch-stop layer comprises a wet etch.

217. (Previously presented) The method of claim 215, further comprising:  
releasing the second etch-stop layer by removing at least a portion of the first etch-stop layer.

218. (Previously presented) The method of claim 215, wherein releasing the second etch-stop layer comprises a wet etch.

219. (Previously presented) The method of claim 217, further comprising:  
releasing the relaxed layer by removing at least a portion of the second etch-stop layer.

220. (Previously presented) The method of claim 219, wherein releasing the relaxed layer comprises a wet etch.

221. (Previously presented) A method for forming a semiconductor structure, the method comprising:

providing a first substrate; and

forming a layer structure over the first substrate by:

forming a substantially relaxed graded layer over the first substrate,

forming a first uniform etch-stop layer over the graded layer,

forming a second etch-stop layer over the uniform etch-stop layer, and

forming a substantially relaxed layer over the second etch-stop layer,

wherein the first uniform etch-stop layer has a relative etch rate which is less than approximately the relative etch rate of Si doped with  $7 \times 10^{19}$  boron atoms/cm<sup>3</sup>, and the layer structure comprises the substantially relaxed graded layer, the first uniform etch-stop layer, the second etch-stop layer, and the substantially relaxed layer.

222. (Previously presented) The method of claim 221, wherein the substantially relaxed graded layer comprises  $\text{Si}_{1-x}\text{Ge}_x$ .

223. (Previously presented) The method of claim 221, wherein the first uniform etch-stop layer comprises substantially relaxed  $\text{Si}_{1-y}\text{Ge}_y$ , the second etch-stop layer comprises strained  $\text{Si}_{1-z}\text{Ge}_z$ ,  $0 \leq z < 1$ , and the substantially relaxed layer comprises  $\text{Si}_{1-w}\text{Ge}_w$ .

224. (Previously presented) The method of claim 221, further comprising:  
bonding the layer structure to a second substrate including an insulator.

225. (Previously presented) The method of claim 224, wherein the second substrate comprises a material selected from the group consisting of silicon, glass, quartz, and silicon dioxide.

226. (Previously presented) The method of claim 221, the method further comprising:  
releasing the first etch-stop layer by removing at least a portion of the first substrate and at least a portion of the graded layer; and  
releasing the second etch-stop layer by removing at least a portion of the first etch-stop layer.

227. (Previously presented) The method of claim 226, further comprising:  
bonding the layer structure to a second substrate prior to releasing the first etch-stop layer.

228. (Previously presented) The method of claim 226, further comprising:  
releasing at least a portion of the relaxed layer by removing at least a portion of the second etch-stop layer.

229. (Previously presented) A method for forming a semiconductor structure, the method comprising:

providing a first substrate;

forming a layer structure on the first substrate by:

forming a substantially relaxed graded layer on the first substrate; and

forming a uniform etch-stop layer on the graded layer; and

releasing the etch-stop layer by removing at least a portion of the substrate and at least a portion of the graded layer,

wherein the uniform etch-stop layer of  $\text{Si}_{1-y}\text{Ge}_y$  has a relative etch rate which is less than approximately the relative etch rate of Si doped with  $7 \times 10^{19}$  boron atoms/cm<sup>3</sup>.

230. (Previously presented) The method of claim 229, wherein the substantially relaxed graded layer comprises  $\text{Si}_{1-x}\text{Ge}_x$ .

231. (Previously presented) The method of claim 229, wherein the uniform etch-stop layer comprises substantially relaxed  $\text{Si}_{1-y}\text{Ge}_y$ .

232. (Previously presented) The method of claim 229, further comprising:  
bonding the layer structure to a second substrate prior to releasing the etch-stop layer.

233. (Cancelled)

234. (Previously presented) A semiconductor structure comprising:  
a layer structure including a uniform etch-stop layer having a doping level below  $10^{18}$  atoms/cm<sup>3</sup>,  
wherein the etch-stop layer comprises n-type dopants.

235. (Previously presented) A semiconductor structure comprising:  
a layer structure including a uniform etch-stop layer,  
wherein the etch-stop layer comprises p-type dopants and the doping level is below  $4 \times 10^{16}$  atoms/cm<sup>3</sup>.

236.–238. (Cancelled)

239. (Previously presented) A method for forming a semiconductor structure, the method comprising:

forming a layer structure including a uniform etch-stop layer;  
providing a handle wafer; and  
bonding the layer structure directly to the handle wafer,

wherein said uniform etch-stop layer has a relative etch rate which is less than approximately the relative etch rate of Si doped with  $7 \times 10^{19}$  boron atoms/cm<sup>3</sup>.

240.-241. (Cancelled)

242. (Currently amended) ~~[[The]]~~ A semiconductor structure of ~~claim 126~~, wherein comprising:

a layer structure comprising a uniform etch-stop layer, the etch-stop layer compris[es]ing SiGe and having a doping level below  $10^{18}$  atoms/cm<sup>3</sup>, and a substantially relaxed layer,

wherein the relaxed layer is graded.

243. (Currently amended) ~~[[The]]~~ A semiconductor structure of ~~claim 128~~, wherein comprising:

a layer structure comprising a uniform etch-stop layer, the etch-stop layer compris[es]ing SiGe and having a doping level below  $10^{18}$  atoms/cm<sup>3</sup>, and a substantially relaxed layer comprising  $\text{Si}_{1-x}\text{Ge}_x$ ,

wherein the relaxed layer is graded and  $x < 0.2$ .

244. (Currently amended) A ~~[[The]]~~ method for forming a semiconductor structure of claim 179, wherein comprising:

providing a first substrate; and

forming a layer structure over the first substrate by:

forming a substantially relaxed graded layer over the first substrate, and

forming a uniform etch-stop layer over the graded layer, the uniform etch-stop layer compris[ing]es SiGe and having a doping level below  $10^{18}$  atoms/cm<sup>3</sup>